

# Filament MVS Values

The following are MVS values calculated using the method described by [Muppet Labs](#). The value in the MVS column is the raw MVS, and should be reduced by about  $\sim 0.5 \text{ mm}^3/\text{s}$ .

Filament Brand	Filament Type	Nozzle Type	Nozzle Size	Temp (C)	Max Feedrate (mm/min)	Max Feedrate (mm/s)	MVS (mm <sup>3</sup> /s)
Polaroid	PLA	Microswiss	0.6	200	485	8.083	19.44
Inland	PLA	Microswiss	0.6	225	605	10.083	24.25

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