

PCB Milling

- [Sainsmart 20k RPM Spindle](#)
- [PCB Milling In FlatCAM](#)

Sainsmart 20k RPM Spindle

Spindle start code

```
M03 S5000.0
```

```
G4 P.25
```

```
M03 S10000.0
```

```
G4 P.25
```

```
M03 S15000.0
```

```
G4 P.25
```

```
M03 S20000.0
```

PCB Milling In FlatCAM

If cutting the back (underside) of a board, as would be the case for most single sided PCB's, the gerber MUST be flipped in FlatCAM.